

TOMEI Camshaft Spec Card

PART NAME PROCAM ENGINE CA18DE(T)

PART NUMBER SET - IN 1443270092 EX 1444270092

GRIND	IN	270° / 9.25mm	SOLID	BACE	IN	Φ 29.0	ROCKER ARM RATIO*	-	VALVE CLEARANCE	IN	0.45
	EX	270° / 9.25mm	SOLID		CIRCLE(Φ)	EX				Φ 29.0	WHEN COLD

LIFT	IN	@CAM 9.25mm	@VALVE 8.80mm	LOBE	IN	110.0
	EX	@CAM 9.25mm	@VALVE 8.87mm		CENTER(°)	EX

* ALL LIFTS ARE BASED ON ZERO LASH AND THORETICAL ROCKER ARM RATIOS

CAM TIMING		OPENS(°)	CLOSES(°)	Actual Duration @ Opening(°)
Actual Duration	IN	BTDC 24.0	ABDC 66.0	270.0
Valve Lift	EX	BBDC 69.0	ATDC 21.0	270.0

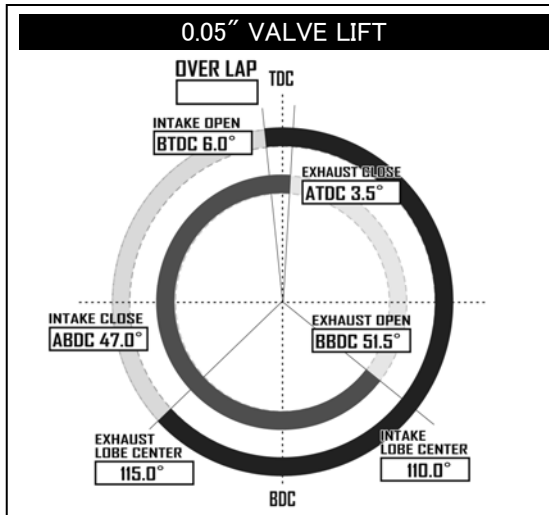
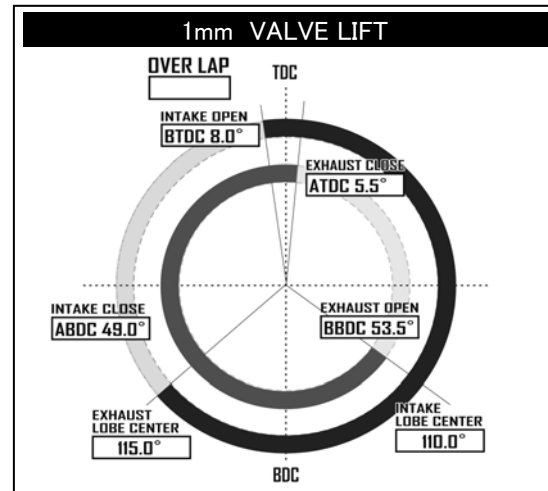
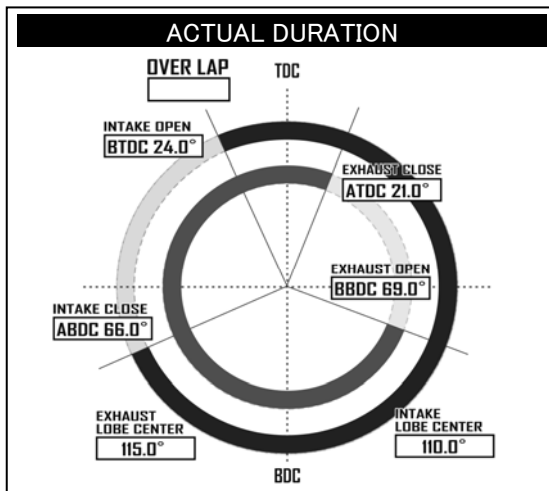
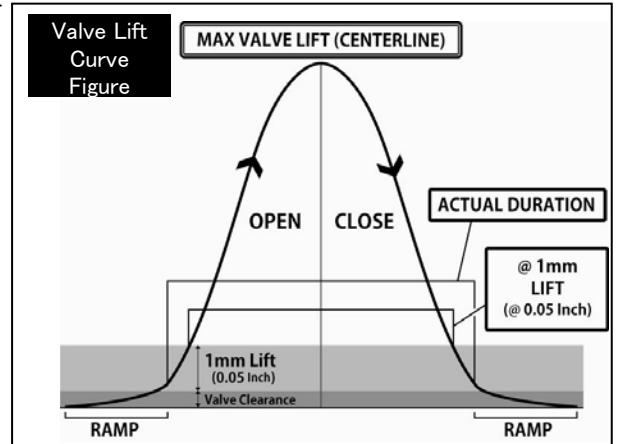
Values shown are, from start to the end of actual duration. (Excluding the ramp values)

CAM TIMING		OPENS(°)	CLOSES(°)	TOTAL DURATION(°)
at 1mm	IN	BTDC 8.0	ABDC 49.0	237.0
Valve Lift	EX	BBDC 53.5	ATDC 5.5	239.0

Values are of actual duration from start to end of 1mm value points. (Excluding ramp values)

CAM TIMING		OPENS(°)	CLOSES(°)	TOTAL DURATION(°)
at 0.05"	IN	BTDC 6.0	ABDC 47.0	233.0
Valve Lift	EX	BBDC 51.5	ATDC 3.5	235.0

Values are of actual duration from start to end of 0.05" value points. (Excluding ramp values)



REQUIRED VALVE SPRING SPEC	
NOMAL HEIGHT (mm)	41.0
SET LENGTH (mm)	35.0
LIFT LENGTH (mm)	25.0
COMPRESSED HEIGHT (mm)	24.0
SET LOAD (kgf)	24.2 ± 7%
LIFT LOAD (kgf)	80.6 ± 7%
TOMEI PART NUMBER	13203R301

REQUIRED PARTS	
PRODUCT NAME	TOMEI PART NUMBER
SOLID VALVE LIFTERS	163007
SHIMS	
ADJUSTABLE CAM PULLEYS IN	152008
ADJUSTABLE CAM PULLEYS EX	152008