

# TOMEI Camshaft Spec Card

PART NAME **PROCAM** ENGINE **A12/14/15**

PART NUMBER **1481304072**

GRIND **304° / 7.25mm SOLID** BACE **Φ27.4** ROCKER ARM RATIO\* **1.5** VALVE CLEARANCE WHEN COLD **0.30**

LIFT **@CAM 7.25mm @VALVE 10.50mm** LOBE CENTER(°) **105.0**

\* ALL LIFTS ARE BASED ON ZERO LASH AND THORETICAL ROCKER ARM RATIOS

CAM TIMING		OPENS(°)	CLOSES(°)	Actual Duration @ Opening(°)
Actual Duration	IN	BTDC 47.0	ABDC 77.0	304.0
Valve Lift	EX	BBDC 77.0	ATDC 47.0	304.0

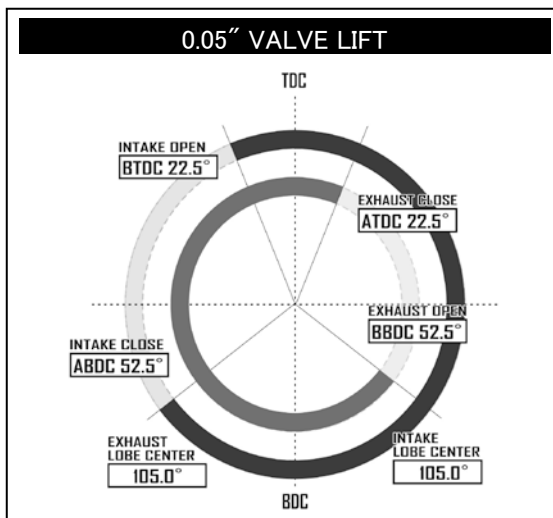
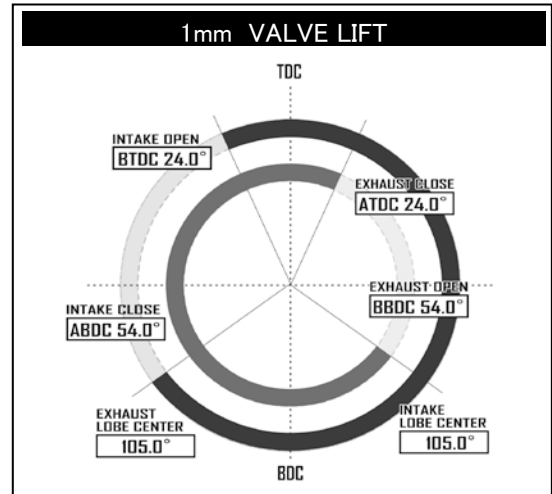
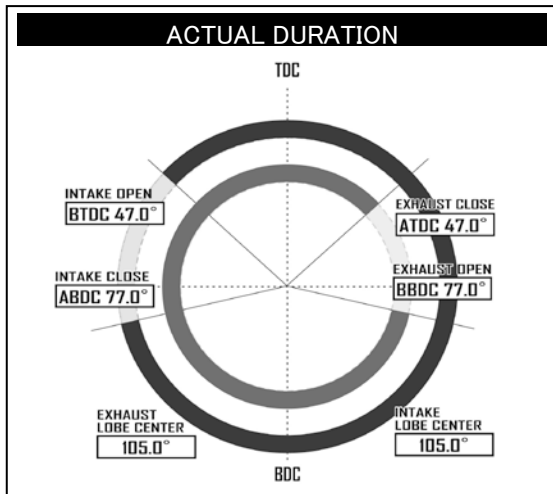
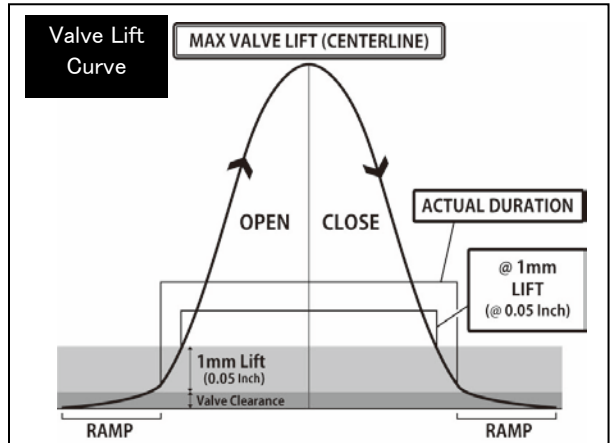
Values shown are, from start to the end of actual duration. (Excluding the ramp values)

CAM TIMING		OPENS(°)	CLOSES(°)	TOTAL DURATION(°)
at 1mm	IN	BTDC 24.0	ABDC 54.0	258.0
Valve Lift	EX	BBDC 54.0	ATDC 24.0	258.0

Values are of actual duration from start to end of 1mm value points. (Excluding ramp values)

CAM TIMING		OPENS(°)	CLOSES(°)	TOTAL DURATION(°)
at 0.05"	IN	BTDC 22.5	ABDC 52.5	255.0
Valve Lift	EX	BBDC 52.5	ATDC 22.5	255.0

Values are of actual duration from start to end of 0.05" value points. (Excluding ramp values)



REQUIRED VALVE SPRING SPEC	
NOMAL HEIGHT	45.9/48.1mm
SET LENGTH	34.7/38.0mm
LIFT LENGTH	23.7/27.0mm
COMPRESSED HEIGHT	21.2/25.2mm
SET LOAD	35.5kgf
LIFT LOAD	92.9kgf
TOMEI PART NUMBER	163038

REQUIRED PARTS	
PRODUCT NAME	TOMEI PART NUMBER